

COURIER .22 AUTOLOADER

STYLED IN THE BOLD TRADITION
OF THE OLD WEST WITH
MODERN AUTOLOADING ACTION



REFLECTING COLT TRADITION OF FINE CRAFTSMANSHIP SINCE 1836

COURIER .22 AUTOLOADER

Colt announces its famous autoloading .22 rifle action in an all new design, the Courier.

The shooting comfort of a pistol grip type stock and streamlined appearance of a tapered, hand-filling fore-end . . . both of solid walnut, combine to deliver a thoroughly modern .22 autoloader of exceptional reliability.

Lightweight . . . 4½ pounds. Receiver dovetail grooved for tip-off scope mount. Shoots .22 long rifle, standard or high velocity ammo. Here's a rifle you'll be proud to own. Made in Hartford, Conn. by Colt craftsmen.



GENERAL OPERATING INSTRUCTIONS

Ammunition—Shoots all .22 long rifle ammunition, regular or hi-speed.

Safety— The Safety button (43) is located at the rear of the trigger guard (64). Slide Safety button from left to right to lock in "safe" position. Slide Safety button from right to left for "fire" position. When Safety button is in "fire" position, a band of red appears on the button, indicating the rifle is ready to fire.

OPERATION

To Load— Grasp magazine cap (31) and turn counterclockwise to release. Withdraw inner magazine tube from outer magazine tube until the loading port in outer magazine tube is open. Load from one to 15 cartridges in loading port, then push inner magazine tube back into position and lock.

Chamber may now be loaded by pulling cocking handle (41) to its extreme rear position and allowing it to go forward to closed position. After loading chamber, one more cartridge may be fed into the magazine for full fire load of 16 shots.

The gun may now be fired by pulling the trigger. Only one shot will fire with each pull of the trigger. Trigger must be released and pulled again for each additional shot.

ALWAYS keep Rifle on Safe until you are ready to fire it.

To Unload— Put Rifle on "Safe". Remove inner magazine tube and point muzzle down so that cartridges will slide out of magazine tube. Retract bolt to extract round in chamber. Check magazine throat before closing bolt to make sure there is not an additional cartridge in position to feed into chamber.

Replace inner magazine tube, then open and close the bolt several times while looking in the ejection port to make sure there are no cartridges in the magazine, and that the chamber is empty.

Always treat the rifle as if it were loaded, even when you are sure it is empty.

To Disassemble— Check rifle to make sure it is not loaded. Remove inner magazine tube (33). Remove forearm screw (16). Remove forearm. Drive out pin (65). Pull back cocking handle to extreme rear. With bolt in this position, trigger guard assembly can be removed by pulling out just forward of the trigger guard. Bolt can then be removed by pulling back slightly on the cocking handle and pulling bolt out thru bottom of receiver. Bolt spring assembly (41) may now be removed easily. To function properly, moving parts should be kept clean and free of powder residue and oiled very lightly.

We do not recommend disassembly beyond this point, except by qualified persons or gunsmiths.

Do not pull trigger while trigger guard is removed from rifle as this puts undue strain on hammer and hammer stop pin.

Reassemble rifle by reversing the above procedure.

Sighting— Your rifle has been sighted at the factory to hit point of aim at 50 yards. We recommend that you sight-in your rifle personally to compensate for a possible difference in sighting vision. The rear sight is adjustable for both windage and elevation.

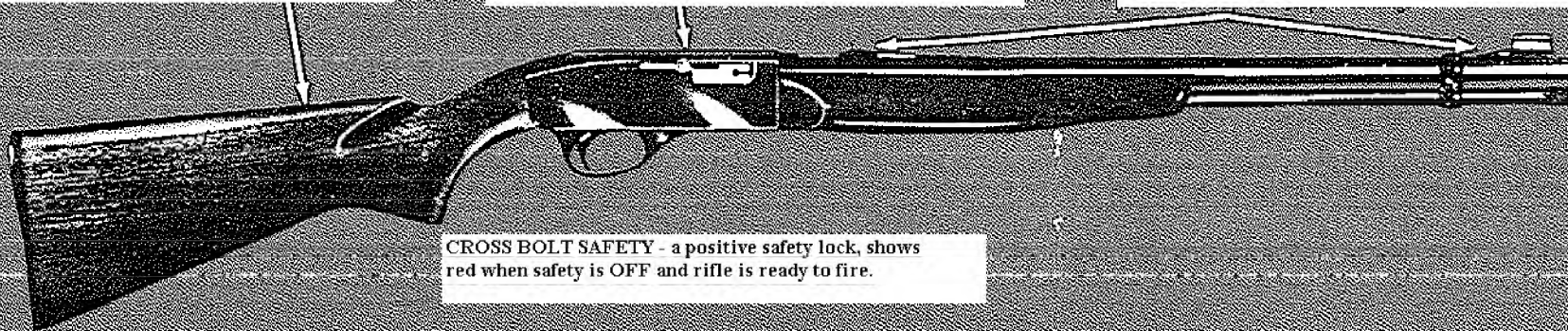
COURIER .22 AUTOLOADER

PISTOL GRIP STOCK - stock and fore-end made of solid American walnut.

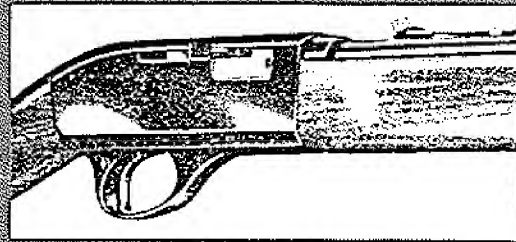
REPEATING MECHANISM - a highly reliable semi-automatic repeating mechanism. The ultimate rifle, ideal for small game, varmints or just plain plinking.

SIGHTS - Western style open rear sight adjustable for elevation and windage, hooded hold bead front sight. Receiver grooved for "tip-off" scope mounting.

CROSS BOLT SAFETY - a positive safety lock, shows red when safety is OFF and rifle is ready to fire.



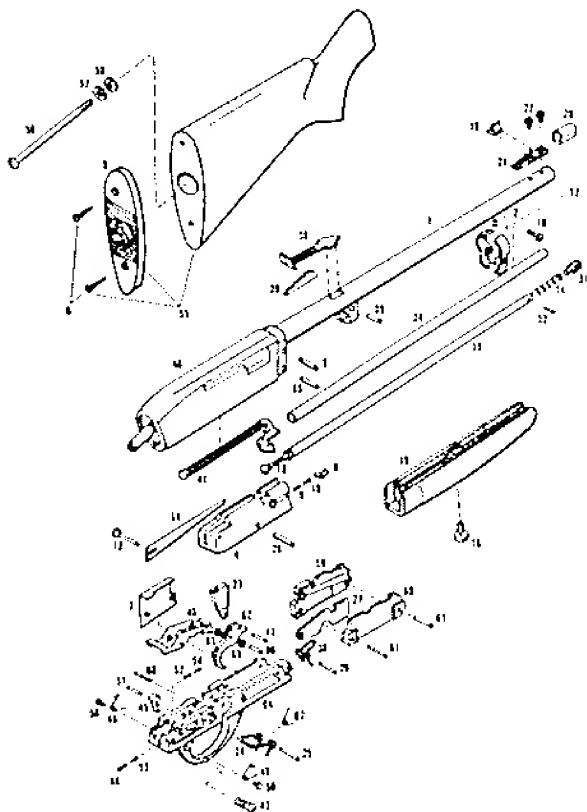
Hooded Gold Bead Sight. Tubular magazine holds 15 rounds.



View of automatic repeating mechanism, open rear sight and safety.

To disassemble the Courier .22 beyond the point described under "General Operating Instructions," the rifle should be brought to a qualified gunsmith, as would be done with any fine firearm.

Under terms of Warranty, Colt responsibility to the owner is limited to the extent that such disassembly be performed only by Colt Custom Repair Department.



Reference numbers are for illustration purposes only.
Use part numbers when ordering parts.

PARTS LIST

| DRAW. NO. | NAME OF PART | PART NO. |
|--------------|---------------------------------------|--------------|
| 1 | Barrel Assembly | 80920 |
| 2 | Barrel Band Pin | 95114 |
| 3 | Barrel Retaining Pin | 95123 |
| 4 | Bolt | 80124 |
| 5 | Bolt Plate | 80081 |
| 6 | Bolt Plate Screw (2 used) | 95501 |
| | Bolt Stock Assembly | 80916 |
| 7 | Ejector Assembly | 80272 |
| 8 | Extractor | 80893 |
| 9 | Extractor Spring | 80158 |
| 10 | Extractor Spring Plunger | 80159 |
| 11 | Firing Pin | 80128 |
| 12 | Firing Pin Retaining Pin | 95008 |
| 13 | Follower | 80129 |
| 14 | Follower Spring | 80130 |
| 15 | Forearm | 80131 |
| 16 | Forearm Screw | 80132 |
| 17 | Front Band L.H. | 70115 |
| 17 | Front Band R.H. | 70116 |
| 18 | Front Band Screw | 80325 |
| 19 | Front Sight Bead | 80331 |
| 20 | Front Sight Hood | 80351 |
| 21 | Front Sight | 80350 |
| 22 | Front Sight Screw | 80313 |
| 23 | Hammer | 80133 |
| 24 | Hammer Spring | 80134 |
| 25 | Hammer Spring Pin | 80105 |
| 27 | Lifter | 80135 |
| 28 | Lifter Cam Pin | 95143 |
| 29 | Lifter Pin | 95003 |
| 30 | Lifter Spring | 80135 |
| 31 | Magazine Tube Cap | 80133 |
| 32 | Magazine Tube Cap Pin | 95097 |
| 33 | Magazine Tube, Inner | 80137 |
| 34 | Magazine Tube, Outer | 80323 |
| 35 | Magazine Tube Retaining Pin | 95708 |
| 38 | Rear Sight Leaf | 94119 |
| 39 | Rear Sight Elevator | 94062 |
| 40 | Receiver | Not For Sale |
| 41 | Recoil Spring Assembly | 80243 |
| 43 | Safety | 80143 |
| 44 | Safety Detent Spring | 80317 |
| 45 | Sear | 80897 |
| 46 | Sear Bar | 80148 |
| 47 | Sear Bar Pin | 80305 |
| 48 | Sear Bar Spring L.H. | 80316 |
| 49 | Sear Bar Spring R.H. | 80147 |
| 50 | Sear Bar Spring Pin | 80346 |
| 51 | Sear and Sear Bar Retaining Pin | 80305 |
| 52 | Sear Detent Spring | 80148 |
| 53 | Safety Spring Detent | 80144 |
| 54 | Sear Spring Detent | 80144 |
| 56 | Stock Bolt | 93501 |
| 57 | Stock Bolt Lock Washer | 93092 |
| 58 | Stock Bolt Washer | 93202 |
| 59 | Throat L.H. | 80151 |
| 60 | Throat R.H. | 80150 |
| 61 | Throat Pin (2 used) | 80321 |
| 62 | Trigger Assembly | 80501 |
| 63 | Trigger Buffering (2 used) | 80155 |
| 64 | Trigger Guard | 80153 |
| 65 | Trigger Guard Pin | 80307 |
| 66 | Trigger Pin | 95009 |
| 67 | Trigger Spring | 80503 |
| 68 | Trigger Stop Pin | 95005 |

FOR THE FINEST IN SHOOTING EQUIPMENT — **Colt** *since 1836*



STAGECOACH .22 AUTOLOADER

This rifle is styled after the heavier caliber carbines of the old west. Behind this picturesque styling is the newest semi-automatic repeating mechanism modern technology has produced. Other features include western style open rear sight, black walnut stock and fore-end, saddle ring and roll engraved frame. A fast rugged, accurate .22, every inch the outdoorsman's rifle.



SINGLE ACTION ARMY REVOLVER

.45 Colt, 357 Magnum. The original "Peacemaker" designed by Colt that helped win the West. Features case hardened frame; blued barrel, cylinder, trigger guard and backstrap; standard square butt. Rugged, dependable for hunter or camper.

Colt Industries



Firearms Division

Hartford, Connecticut, U.S.A. 06102